



- 1 PLANNING**
MODEL IS COMPLETED
in Clay or temp. materials
- 2 MOLD RM**
MOTHER MOLD made from
Clay model
- 3 WAX RM**
WAX PATTERN cast from
Mother Mold & Gated
- 4 INVESTMNT PREP**
INVESTMENT MOLD made
Around Gated Wax Pattern
- 5 KILN**
INVESTMENT FLASK placed
in BURN-OUT KILN Overnight
- 6 BRONZE POUR**
BRONZE MELTED at 2250 F, poured into
Flask after it is removed from Kiln
- 7 GATE REMOVAL**
BRONZE BREAKOUT from Investment
Flask, Gate Removal
- 8 CHASING**
CHASERS refine Bronze
- 9 WELDERS**
WELDERS join castings
- 10 PATINA & FINISHING**
PATINA ARTIST'S color Bronze, Finish &
Mount on Base